



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5576-1

Job Sheet 184526



ASAP
NOV 9 11:11

Part No: D5576-1

Job Qty: 10 ea

Part Name: Deflector, Upper, Cable Cutter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/18

Job Tracking No:

Due Date: 11/2/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: TBD Dwg D5576 Rev.A IPP Rev.A New issue 18/02/23 JFS Verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	11/2/18	11/2/18	0.00	0.00	Start Up Machining-1		DAS 18/11/18
110	CNC Vertical Machining	10 pcs	11/2/18	11/2/18	0.00	2.22	HAAS1-1		52 18/11/18
120	QC	10 pcs	11/2/18	11/2/18	0.00	0.00	QC2 Machining-1		9-89 18/11/18
130	QC	10 pcs	11/2/18	11/2/18	0.00	0.00	QC8 Machining-1		7m 18/11/18
135	Outsource	10 pcs	11/2/18	11/2/18			ATG001-VC	8	CC 18-11-2-18
140	Packaging	10 pcs	11/2/18	11/2/18	0.00	0.00	Packaging2		NOV 07 2018
150	QC	10 pcs	11/2/18	11/2/18	0.00	0.00	QC6		NOV 07 2018
180	Packaging	10 pcs	11/2/18	11/2/18	0.00	0.00	Packaging3-1		9-89
190	QC21-SA	10 Ea	11/2/18	11/2/18	0.00	0.00	QC21		DAS 21 NOV 08 2018

Part Op 90 - Cut blank at 19.750" ***ONE BLANK MAKES TWO PARTS***

Descriptions: 110 - 1-Machine per folio FB771 DWG REV: A FOLIO REV: A 2- deburr and break all sharp edges

120 - QC2- Inspect parts off machine FAI/FAIB

130 - QC8- Inspect parts - second check

135 - Issue P/O to ATG P0041533 Black Anodize & Prime as per Dwg. D5576 Certification of Conformity is required.

140 - Certification of Conformity is required.

180 - Identify as per dwg & Stock Location: _____

190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S0.375X5.000	M7075T6S0.375 X 5.000	8.2300 ft (.823 ea)	90-Start up Operation	5070018 (5124045)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S0.375X5.000	8	35	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:15%;">Skid-tube</td><td style="width:15%;">Cross tube</td><td style="width:15%;">Water Jet</td><td style="width:15%;">Engineering</td></tr> <tr> <td>Machining</td><td>Small Fab</td><td>Prod. Eng. Coord.</td><td>Quality</td></tr> <tr> <td>Thermoforming</td><td>Finishing</td><td>Rec/Store/Packaging</td><td>Other</td></tr> <tr> <td>Large Fab</td><td>Composite</td><td>Supplier</td><td></td></tr> </table>				Skid-tube	Cross tube	Water Jet	Engineering	Machining	Small Fab	Prod. Eng. Coord.	Quality	Thermoforming	Finishing	Rec/Store/Packaging	Other	Large Fab	Composite	Supplier																																																																																													
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Date : _____ DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaero.com Container No: S124046 Part: D5576-1 Job No: 184526 Serial No/Batch: S124046 Revision: A Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 11/02/18			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																																														
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041573**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO041573
PO Date: 11/2/18
Due Date: 11/9/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Attention: Lalande, Marc-Andre

Via: Ground
Pymt Terms: Net 30

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180097	RBE350A93-3501-20	Extraction Tool, Hydraulic Pump Pulley Bearing -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3501-20 Rev. E -Certificate of Conformity is required	Firmed	-	11/9/18	24 pcs	0 pcs	24 pcs	\$7.13/pcs	\$171.12

Line Item Note ** let me know for fastest possible ETA **

2	184526	D5576-1	Deflector, Upper, Cable Cutter : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5576 Certification of Conformity is required.	Firmed	-	11/9/18	10 pcs	0 pcs	10 pcs	\$12.22/pcs	\$122.20
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10 x NOV 07 2018

DAS
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9-89



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041573**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Line Item Note Can we get this one by Monday?? :(											
3	184911	646.9710	Body Issue P/O to ATG : Hard Black Anodize Color Black and Prime as per Dwg 646.9700	Firmed	-	11/9/18	11 pcs	0 pcs	11 pcs	\$17.22/pcs	\$189.42
Line Item Note ** Can we have by Nov. 8? **											
4	173517	RBT400229-05	Back -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	-	11/9/18	10 pcs	0 pcs	10 pcs	\$7.13/pcs	\$71.30
Line Item Note ** Only need back for Nov. 12 :D **											
										Grand Total:	\$554.04

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/6/18 1:16 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T1
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916436

Date: 06-Nov-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
10 ea	Part: D5576-1 Rev: A Deflector, Upper Cable Cutter Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1-2 mils) per drawing Job: 24030 PO: PO041573 Line: 2		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>6/11/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

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9-89

Made in Canada.

